## ABSTRACT

A microelectronic element is with a connection component having a polymeric body, and a bonding material is provided between contacts on the microelectronic element and The conductive features of the connection component. microelectronic element is heated so as to activate the bonding material, and then cooled, leaving said contacts on said microelectronic element bonded to said conductive features on the connection component. The connection component is maintained at an average temperature below the glass transition temperature of the polymer in the connection component during the heating and cooling steps.

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